

Gab between TE Lid / Main Ring



CAUTION: Dangerous electrically live components.



CAUTION:

Disconnect power plug!



CAUTION:

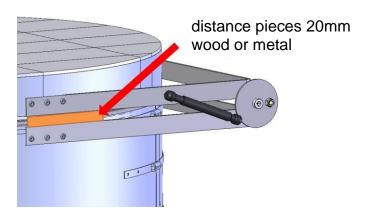
Repairs and maintenance work on electrical components may only be carried out by a qualified electrician.

Adjust kiln lid:

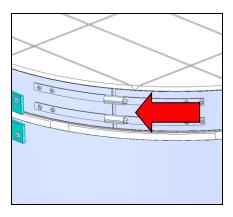
Gap between lid and main ring. This often happens when the furnace is lifted or carried by the lid bracket. Here the mechanics metal bow lid is warped. Then the lid must be readjusted.

The lid must be adjusted when closed.

1) Place and fix a "spacer" between the brackets. On each side

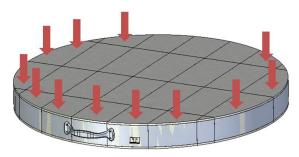


2) Loosen the tensioning belts of the stainless steel casing of the lid 1 to 1.5 rotations.



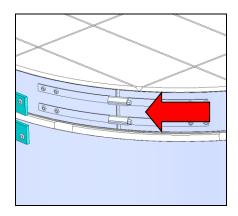


3) Carefully press down the fire bricks at the edge of the lid.



When all lid bricks are lying flat on the edge, the lid has been optimally adjusted..

4) Fix again the tensioning belts of the stainless steel casing of the cover 1 to 1.5 rotations.





CAUTION:

After fitting the repaired cover, the function of the safety switch must be checked. The safety contactor must be switched off after approx. 5-8 cm.

Stand: 12/2016 Seite 2 von 2